



## **HIMSS Middle East Summit at HIMSS Annual Conference 2016**

Tuesday, March 1 | 10:00am to 1:30pm

The Venetian and Sands Expo and Convention Center / The Palazzo, Las Vegas (Level 3, San Polo 3505)

### **Theme: Major Leaps Forward in the GCC by Leading Healthcare Delivery Organizations**

#### **Premium Sponsor Benefits:**

- Logo inclusion on pre-show marketing collateral
- Company executive included in one panel session on the agenda
- Logo inclusion on event signage on-site
- Registration list post-event, includes name, title, company, country
- 5 company staff members to attend the workshop

Rate: 15,000 USD

#### **Supporting Sponsor Benefits:**

- Logo inclusion on pre-show marketing collateral
- Logo inclusion on event signage on-site
- Registration list post-event, includes name, title, company, country (no email or phone)
- 3 company staff members to attend the workshop

Rate: 10,000 USD

#### **For more information, contact:**

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